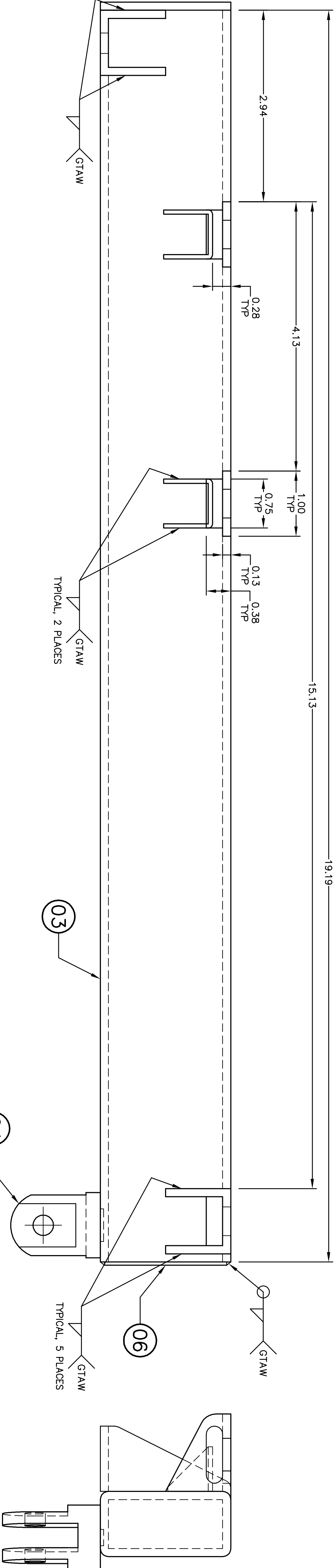
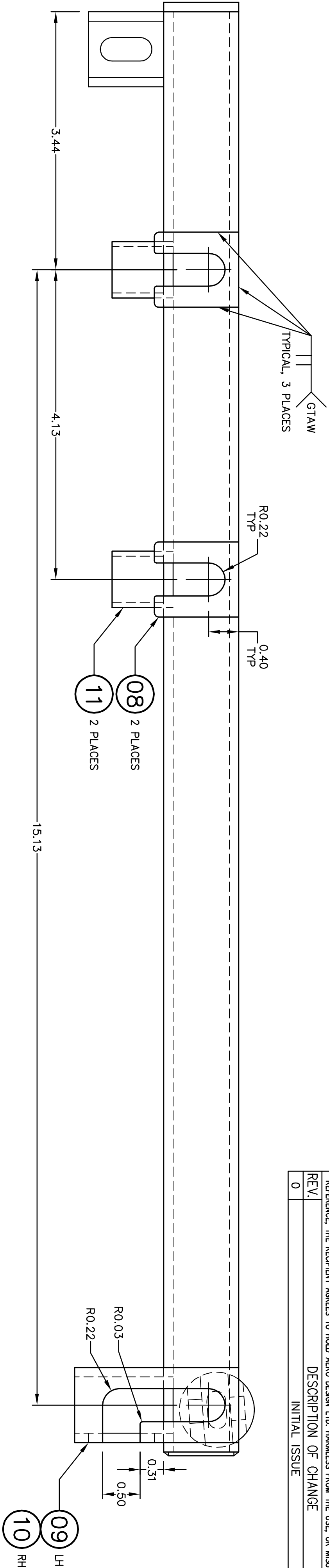
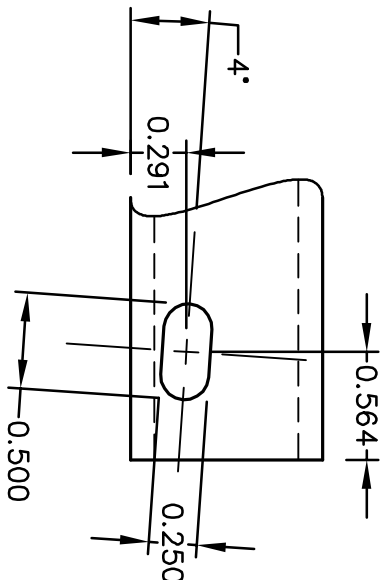
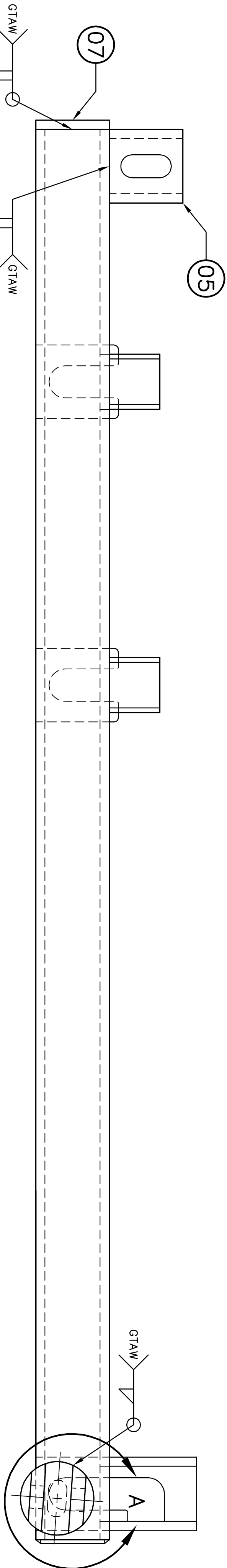


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE	
0	INITIAL ISSUE			



- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
 3. THOROUGHLY DEGREASE, EPOXY PRIME AND POLYURETHANE PAINT ASSEMBLY AFTER WELDING. ALTERNATE: THOROUGHLY DEGREASE AND POWDER COAT ASSEMBLY AFTER WELDING.



02 RH FORWARD BEAM
01 LH FORWARD BEAM
RH SHOWN, LH OPPOSITE

QTY	QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
2	2	78633-05	11	STOP BRACKET	304 STAINLESS STEEL	ASTM A554	0.75 X 0.035 SQR. TUBE
1	1	78633-04-02	10	LH UPPER GUIDE	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE
1	1	78633-04-01	09	RH UPPER GUIDE	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE
2	2	78633-03	08	GUIDE	304 STAINLESS STEEL	ASTM A240	1.0 X 0.125 BAR
1	1	100630-07	07	CAP	304 STAINLESS STEEL	AMS 5513	0.050 SHEET
1	1	100630-06	06	CAP	304 STAINLESS STEEL	AMS 5513	0.050 SHEET
1	1	100630-05	05	BRACKET	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE
1	1	100630-04	04	FITTING	304 STAINLESS STEEL	ASTM A479	Ø1.0 ROD
1	1	100632-03	03	TUBE	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE
1	1	100632-01-02	02	RH FORWARD BEAM (HIGH MOUNT)			
1	1	100632-01-01	01	LH FORWARD BEAM (HIGH MOUNT)			

APPROVALS	DATE	LIST OF MATERIALS
DRAWN: JEFF CLARKE	18 DEC 2014	
CHECKED: JASON REKKE	18 DEC 2014	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±0.010 ANGLES ±1/2° XXX ±0.03 XX ±0.1		
BELL 205, 212, 412 SERIES QUICK RELEASE MOUNTING PROVISIONS FORWARD BEAM FABRICATION (HIGH MOUNT)		
SCALE 1 : 1	DWG. SIZE	REV
SHEET 1 OF 1	A1	100632 0

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